SLUMP OF HYDRAULIC CEMENT CONCRETE AASHTO T 119

APPARATUS

[]	Slump cone critical dimensions verified within the last 12 months Tamping Rod [] Round straight steel rod 5/8 in. in diameter [] Approximately 24 in. in length [] Tamping end rounded to hemispherical tip with diameter of 5/8 in.
PROCEDUF	RE
	Cone dampened and placed on a flat, moist, nonabsorbent, and rigid surface Cone filled in three layers of approximately equal volume Bottom layer rodded 25 times throughout its depth, with half of the strokes near the perimeter at an incline and half the strokes vertically in a spiral motion toward the center Second and top layer rodded 25 times throughout its depth, so that the strokes just penetrate into the underlying layer Top layer kept heaped above the cone during rodding Cone struck off level with the top by means of a screeding and rolling motion of the tamping rod Cone raised a distance of 12 in. in 5 ± 2 seconds by a steady upward lift with no lateral or torsional motion Test completed without interruption within an elapsed time of $2\frac{1}{2}$ minutes Slump measured by determining the vertical difference between the top of the cone and the displaced original center of the top surface of the specimen If decided falling away or shearing off of concrete from one side or portion of mass occurs, test disregarded and new test made on another portion of sample
NA - Not App X - Requires √ - Satisfac	s Corrective Action
Acce	eptance Technician
INDOT	Date
Comments	